

Swift-Cut

XP

AN **ESAB®** BRAND

CNC PLASMA CUTTING SYSTEM





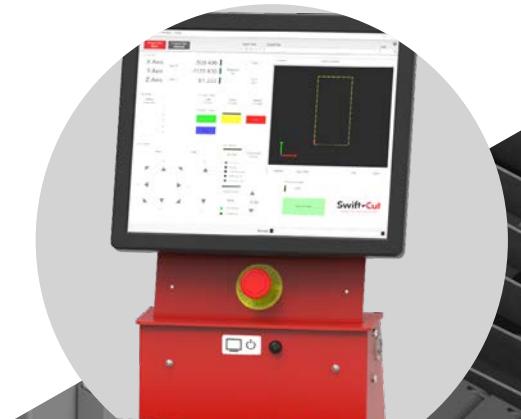
Introducing the Swift-Cut XP

The brief was simple, take all that we learnt with our best selling Swift-Cut Pro plasma machine and build it bigger, stronger and more powerful than ever before. The outcome is a range of two heavy duty CNC plasma cutting machines built to withstand the rigours of all day cutting whilst still remaining incredibly affordable.

Why choose a Swift-Cut XP?

Designed for High-Definition precision plasma cutting which provides superior dross-free cut quality, outstanding parts life, and high-quality holes. If HD isn't required, there's standard definition power sources available that can pierce up to 35mm* (1 1/4") and edge start up to 50mm* (2"), all controlled by powerful AC servo motors across all axes for improved performance and accuracy.

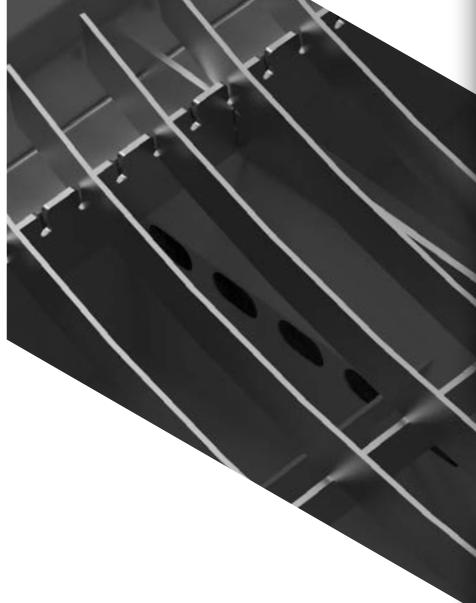
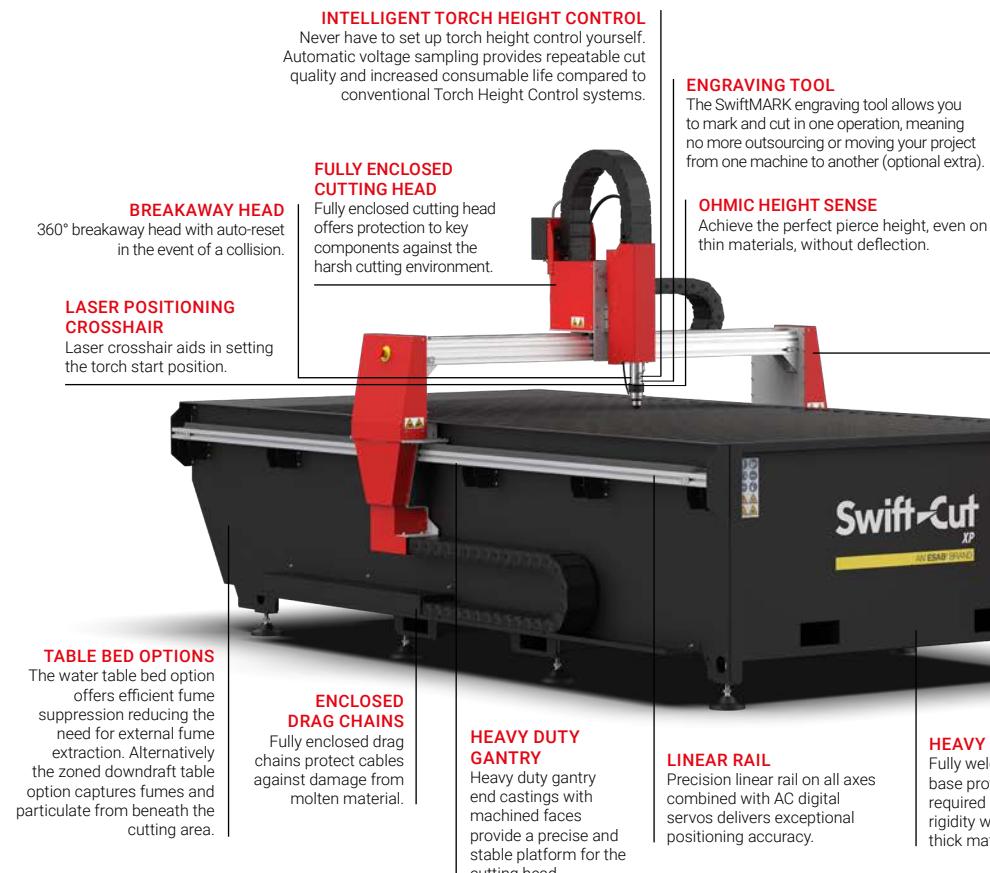
*In conjunction with the ESAB m2 200i cutting mild steel



The Swift-Cut XP is our heavy duty, production-ready CNC plasma cutting machine

How have we built such a durable plasma cutting machine at such an affordable price point?

Our Swift-Cut XP machine has been designed, prototyped, built, and tested by our own in-house engineering team. Nothing on this machine is ineffectual; so at the design stage, if it doesn't improve the performance, functionality and durability, then it simply won't make the cut!



“ Swift-Cut tables are ruggedly built, easy to use, have great accuracy and most importantly, give an excellent cut. ”

Alan Bradford, Plasmatech

Main Key Features:

- Intelligent Torch Height Control (ITHC) means less set up and the perfect cutting height every time
- 360 degree breakaway head stops any damage to the torch or work piece in the event of a part collision
- SwiftCAM Advanced software with auto nest facility and SwiftCNC control software included as standard
- Helical rack and pinion on X and Y Axes for super smooth motion and control
- Designed, engineered, and fully supported by the Swift-Cut team
- High-Definition cutting available on Precision 130 system
- Designed to work seamlessly with the ESAB m2 200i, Precision 130, and ESAB A120 plasma power source
- Smooth and precise AC servo motors across all axes
- Mixed gas cutting and water-cooled torch available on m2 200i and Precision 130 power sources
- Water Mist Secondary (WMS) optimises non-ferrous metal cutting on m2 200i and Precision 130

Table Specifications & Features

The Swift-Cut XP has been designed by our skilled team of engineers to provide an all-encompassing plasma cutting solution with industry leading features as standard and is available in 2 sizes.



XP 3000 (XP 510)

3000mm x 1500mm
cutting area (10' x 5')



XP 4000 (XP 613)

4000mm x 2000mm
cutting area (13' x 6.5')

Table Specifications

	XP 3000 (XP 510)	XP 4000 (XP 613)
Table Footprint	3710mm x 2030mm (12.2' x 6.6')	4720mm x 2465mm (15.5' x 8.1')
Table weight	1500kg (3300lbs)	2600kg (5732lbs)
Height	1780mm (70")	
Cutting envelope	3000mm x 1500mm (10' x 5')	4000mm x 2000mm (13' x 6.5')
Z-Axis travel	150mm (6")	
Maximum supported material load	1167kg (2573lbs)	2010kg (4430lbs)
Drive description	400W AC servo motors fitted with antibacklash gearboxes on the X and Y axis. 100W AC servo on ballscrew driven Z-Axis. Linear rail on all axes.	
Gantry Clearance	200mm (8")	
Maximum material thickness	35mm (1.25")	
Maximum cut capacity of box section	125mm (5")	
Fume extraction method	Water table or Downdraft	
Input Voltage	230VAC (6A)	
Input Air Pressure	7-7.5bar (100-110PSI)	
Flow rate	300LPM (10CFM)	
Linear Positional Accuracy	0.5mm/m (0.006"/ft)	
Repeatability	0.4mm/m (0.005"/ft)	
Ballbar Circularity	0.3mm/m (0.004"/ft)	

SwiftCAM Software (features)

Standard

JPEG/DXF/DWG import capable - Import .dxf or .dwg files or convert .jpg images for cutting

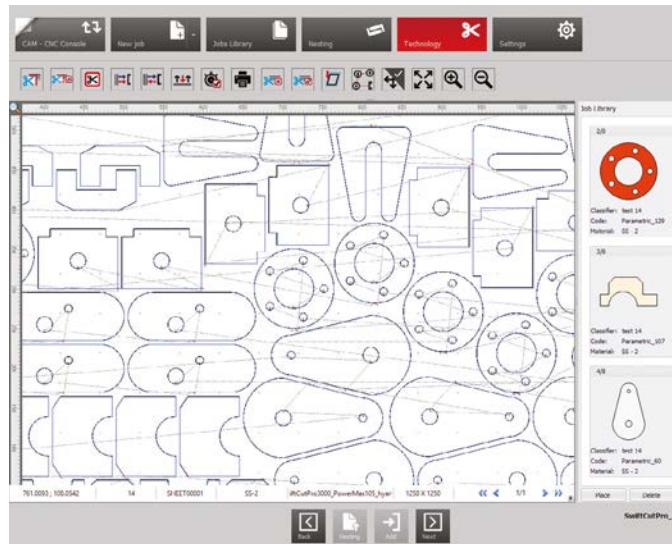
Automatic Lead in/out - Software automatically applies lead in/out for quicker programming

Automatic nesting - Automatically nests parts for economical sheet usage

Part in part nesting - Automatically nest parts in scrap areas to fully utilise sheet

Advanced Drawing Importer - Built in system to clean, scale or delete items within problematic drawings

Parametric shape library - 89 configurable shapes



SwiftCNC Software (features)

G-Code Browser - Allows the user to start cutting from any individual profile within the G-code

Cut recovery - This function allows the user to start from any position along the cut path whilst maintaining cut accuracy and reducing material waste

Direct Cut Control - Remote control of the ESAB A120 power source

- Automatic control of cutting amps
- Read fault codes from the operator's console

Basic and advanced displays - Basic view for beginners and advanced view for more experienced operators

G-code Favourites - Save up to 5 G-code files for quick loading

G-Code queue - Queue up to 5 G-Code files for quick loading

Sheet trim - Easily trim off scrap material. Options to go between 2 or 3 points on the material

Sheet alignment - Simply use the plasma shield to reference the two bottom corners of the sheet and the software will automatically adjust your part(s) or nest to the new angle. This will ensure the plasma arc will not 'run off' the material as it travels up the cutting bed

Datum store - Don't lose a datum point again, this system stores your last datum point so even if you lose power, you will not lose your position

Configurable datum points - Set up to 5 datum points anywhere on the cutting bed. This can be used to reduce setup times when using jig fixtures or to set custom parking positions

Dry-run mode - View the plasma torch movement, cutting order and speed in real time before you switch on the arc, so any problems are found and corrected without wasting material unnecessarily

Touchscreen display - Seamlessly switch between the wireless keyboard and mouse or the touchscreen display

Graphical toolpath display - Visual representation of where you are on the toolpath

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Ease of use was a major deciding factor. The software is very user friendly and requires little prior computer skills.

Delmer Yomer, Wellspring Components, USA

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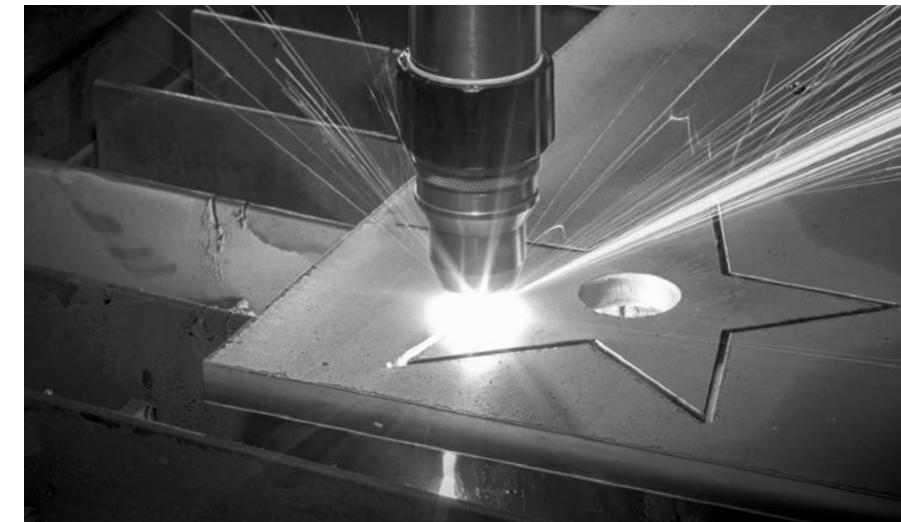
Operator console spec

- Touchscreen HMI with wireless keyboard and mouse control
- Footprint – 610mm x 600mm (23" x 23")
- Height – 1430mm (56")
- Weight – 46kg (100lbs)
- Operating system – Windows 10, 64 bit
- Software included – SwiftCAM, SwiftCNC
- Remote support application installed as standard

Cutting Power Options

Plasma Source: ESAB

Max pierce capacity	Mild steel	Stainless steel	Aluminium	Duty cycle	100% duty cycle
ESAB A120	25mm (1")	15mm (5/8")	15mm (5/8")	80%	100 Amps
ESAB P130	20mm (3/4")	15mm (5/8")	15mm (5/8")	100%	130 Amps
ESAB m2 200i	35mm (1 1/4")	35mm (1 1/4")	35mm (1 1/4")	100%	200 Amps



Air Spec

- Clean, dry air supply that should meet ISO8573-1 class 1.2.2.
- Input air pressure – 7- 7.5 BAR (100-110 PSI)
- Flow rate – 300 LPM (10 CFM)
- Mixed gases O2/ N2/ H35/ H20/ F5 (depending on plasma source)

Options

- SwiftMARK engraving tool
- Zoned Downdraft (DD) or Water Table (WT)
- A120, P130 and m2 200i consumable kits
- Compressor options available
- Air dryer options available
- 3 stage compressed air filtration
- Filtered extraction or extractor fan options for Downdraft machines
- Anti-rust solution
- Anti-fungal tablets
- Wireless or hardwired internet connections

Swift-Cut aftercare is second to none

We take as much pride in helping our customers after the sale as we do when we are making the sale, and every aspect of the user being able to get the absolute best from their Swift-Cut XP has been thought about. Whether you need remote assistance, advice, or an engineer's visit, we will always make sure that you are getting the very best in aftercare.

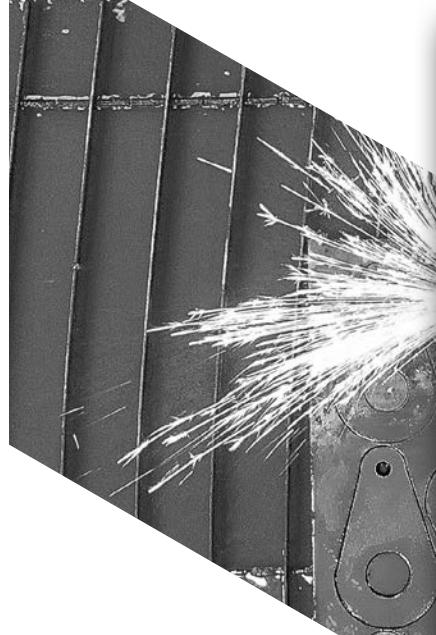
There are a number of options to choose from when you come to decide how you wish to maintain your machine, and with over forty years combined experience in plasma and waterjet cutting, we have great knowledge when it comes to cutting on many different grades and types of material.

To enable us to support and train our global customers and sales partners, Swift-Cut has invested heavily in technology that allows us to provide remote services by using Smartphone, Tablet and Wearable Technology via collaborative software tools to train, assist and diagnose the problem with precision and in less time. The My Swift-Cut app allows us to provide real-time video support which minimises time spent on the job and keeps machine downtime to a minimum.



We offer interactive online service kits which are designed to keep your cutting table running at its best, with the minimal amount of downtime. As part of the package, our support team will dial in remotely and talk you through the service procedure, step-by-step.

In addition to the standard warranties that come with all our cutting tables, if you feel you need more, you can purchase extended warranties which can cover all aspects of support, parts or both, giving you even more peace of mind. Contact a member of our team for further details.



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Swift-Cut has enabled us to diversify from our primary business into an area we would never have ventured into.

Leightec

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Swift-Cutter CNC family

Here at Swift-Cut we build long-standing relationships with our customers, with many buying multiple machines from us over time.

Once you buy a Swift-Cut table, you become part of our family, we'll share what you do and let you know what other Swift-Cutters are up to.

Our social media pages are an interactive platform where we hope our customers feel at home, or check out our Swift-Cutters Case Studies page on our website for more idea of what your fellow Swift-Cutters are up to and how they get the very best from their machines.



If you require any further help or information please visit swift-cut.com

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