



**LINCOLN<sup>®</sup>**  
**ELECTRIC**



# PORTABLE WELDING CARRIAGES

for MIG/MAG welding operations  
in all positions

**WELD-TEC**

SCHWEISS- UND SCHNEIDTECHNIK GMBH

# PORTABLE WELDING CARRIAGES

Battery powered  
 Rapid implementation  
 Light and robust  
 Aesthetic  
 Welding  
 Easy to use  
 Productivity gain

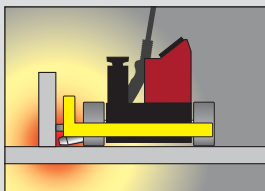
## WELDYCAR

Magnetic Portable Welding Carriage  
 MIG/MAG welding in all positions

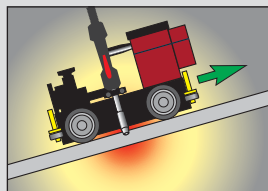
### Application domains



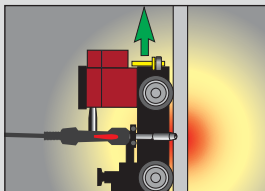
### Welding positions



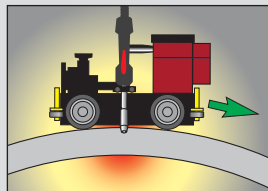
Flat welding.



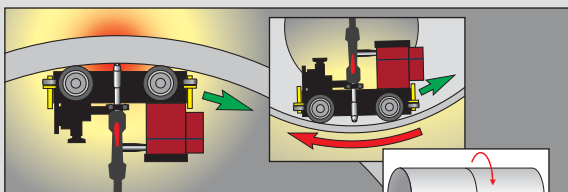
Inclined plane.



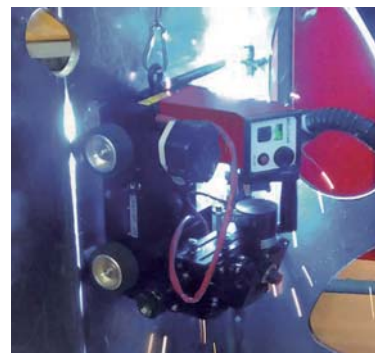
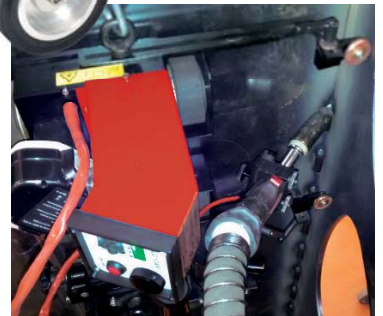
Vertical welding.



Shell exterior with minimum diameter of 2000 mm.



Shell interior with minimum diameter of 3000 mm.



### Options

- Magnetic railway
- Double torch holder
- Tilting torch holder
- Linear oscillator
- Pendular oscillator
- Arc protection
- Aluminium wheels

Type	WELDYCAR	WELDYCAR PRO
Weight	12 Kg	
Power supply	14V battery	
Autonomy	without oscillator	6 hours
	with oscillator	4 hours
Programming device	No	Yes
Cycle	Continuous welding	Intermittent welding
Travel speed	5 to 140 cm/min	
Magnetic force	25 Kg	
Guiding	Crabbing support rollers	
	Option	On magnetic railway
Torch support	Universal with quick attach	
Overall dimension (L x W x h)	250 x 300 x 260 mm	





## WELDYRAIL

Railway Portable Welding Carriage  
MIG/MAG welding in all positions

### Options

- Magnetic railway
- Pneumatic suction cup railway
- Linear oscillator

Type	WELDYRAIL	WELDYRAIL-OSCIL
Weight	7 Kg	9.5 Kg
Power supply	14V battery	
Autonomy	5 hours	2 hours
Oscillation	no	2 to 56 mm
Travel speed	5 to 80 cm/min	
Guiding	Magnetic or pneumatic railway (Ø mini 1 m)	
Torch support	Universal with quick attach	
Overall dimension (L x W x h)	270 x 220 x 230 mm	

## WELDYSTIFFENER

Portable Welding Carriage  
2 x MIG/MAG welding



Type	WELDYSTIFFENER
Weight	16 Kg
Power supply	14V battery
Autonomy	6 hours
Travel speed	15 to 180 cm/min
Welding application	Flat on Holland profil height: 60 to 160 mm or 120 to 320 mm
Torch support	Universal with quick attach
Overall dimension (L x W x h)	500 x 500 x 500 mm

## WELDYPOCKET

Small Portable Welding  
Carriage MIG/MAG welding



Type	WELDYPOCKET
Weight	5 Kg
Power supply	9.6V battery
Autonomy	5 hours
Travel speed	15 to 120 cm/min
Magnetic force	15 Kg
Guiding	Crabbing support rollers
Torch support	Universal with quick attach
Welding position	Flat to 45° climb
Overall dimension (L x W x h)	240 x 140 x 220 mm

# BEING PRESENT LOCALLY MAKES US MORE AWARE GLOBALLY



**2.6** BILLION USD REVENUE     **160** ACTIVE IN 160 COUNTRIES WORLDWIDE     **11 000** EMPLOYEES WORLDWIDE     **120** YEARS OF EXPERIENCE

### CUSTOMER ASSISTANCE POLICY

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